

ASSEMBLY & INSTALLATION NOTES**JUBU Bracket insulator upgrade**

for Elise S3 with 2ZR.

Please follow the instructions in this manual for a proper assembly & installation of the JUBU Bracket Insulator upgrade.

Please find in this document:

- 1. PART LIST**
- 2. ASSEMBLY & INSTALLATION NOTES**

1. PART LIST for product JU00076PRD

#	ITEM	ART-NO.	UNITS
1	Upgrade rubber insulator	JU00398ART	2
2	Insulator sleeve 1	JU00395ART	1
3	Insulator sleeve 2	JU00396ART	1
4	Insulator washer	JU00394ART	2
5	Head cap screw DIN912 M10x90 10.9	-	1
6	M10 self-locking-nut DIN985	-	1
7	M10 washer	-	2
8	Loctite glue	-	1



Fig 1: Scope of delivery



Fig 2: Assembled insulator brackets and insulation washer

2. ASSEMBLY & INSTALLATION NOTES

1. Remove the OEM insulator brackets.
2. Press out the OEM insulators out of the OEM brackets
3. Coat the inner side of the insulator Aluminum sleeves with Loctite 243 glue (blue) (8). Press the upgraded rubber insulators (1) into the insulator sleeves (2 & 3).
4. Coat the inner side of the OEM brackets with Loctite glue (blue) (8). Press the upgraded rubber insulators (1) including the insulator sleeves (2 & 3) in the OEM bracket.

 **NOTE: Take care to use the right tooling!**

5. Use the OEM bolts to install the front (Chassis side) insulator bracket. 4x OEM M10 screws which are tightened with 50 Nm and fixed with screw lock *LOCTITE 243 (blue) glue*.
6. Use the OEM bolts to install the rear (Subframe side) insulator bracket. 4x OEM M10 screws (50 Nm) and fixing them with screw lock *LOCTITE 243 (blue) glue*. Instead of the rear OEM insulator main bolt, use the M10x90 head cap screw (5) (70 Nm), the self locking M10 nut (6), 2x M10 washers (7) and 2x insulator washers (4).

If you have any questions or need additional information, please contact us by email:

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