

ASSEMBLY & INSTALLATION NOTES

JUBU Upgrade Toe link

for Exige S3 and 311

Please follow the instructions in this manual for a proper assembly & installation of the JUBU Upgrade Toe link for Exige S3 and 311.

Please find in this document:

1. PART LIST
2. ASSEMBLY & INSTALLATION NOTES

1. PART LIST for product JU00077PRD

#	ITEM	ART-NO.	UNITS
1	Exige upgrade toe link connecting pin outside	JU00110ART	2
2	Exige upgrade toe link adjusting sleeve	JU00111ART	2
3	Exige upgrade toe link washer with counterbore	JU00109ART	2
4	Nut DIN 439 M14x1.5	-	2
5	Nut DIN 439 M14x1.5 LH	-	2
6	Rod end M14x1.5 (Motorsport grade)	-	2
7	Rod end cover Ø14	-	2
8	Rod end spacer	JU00112ART	4
9	Washer for subframe side	JU00143ART	4
10	Socket head cap screw DIN912 10.9 M12x80	-	2
11	M12 K-Nut (Aero grade)	-	2

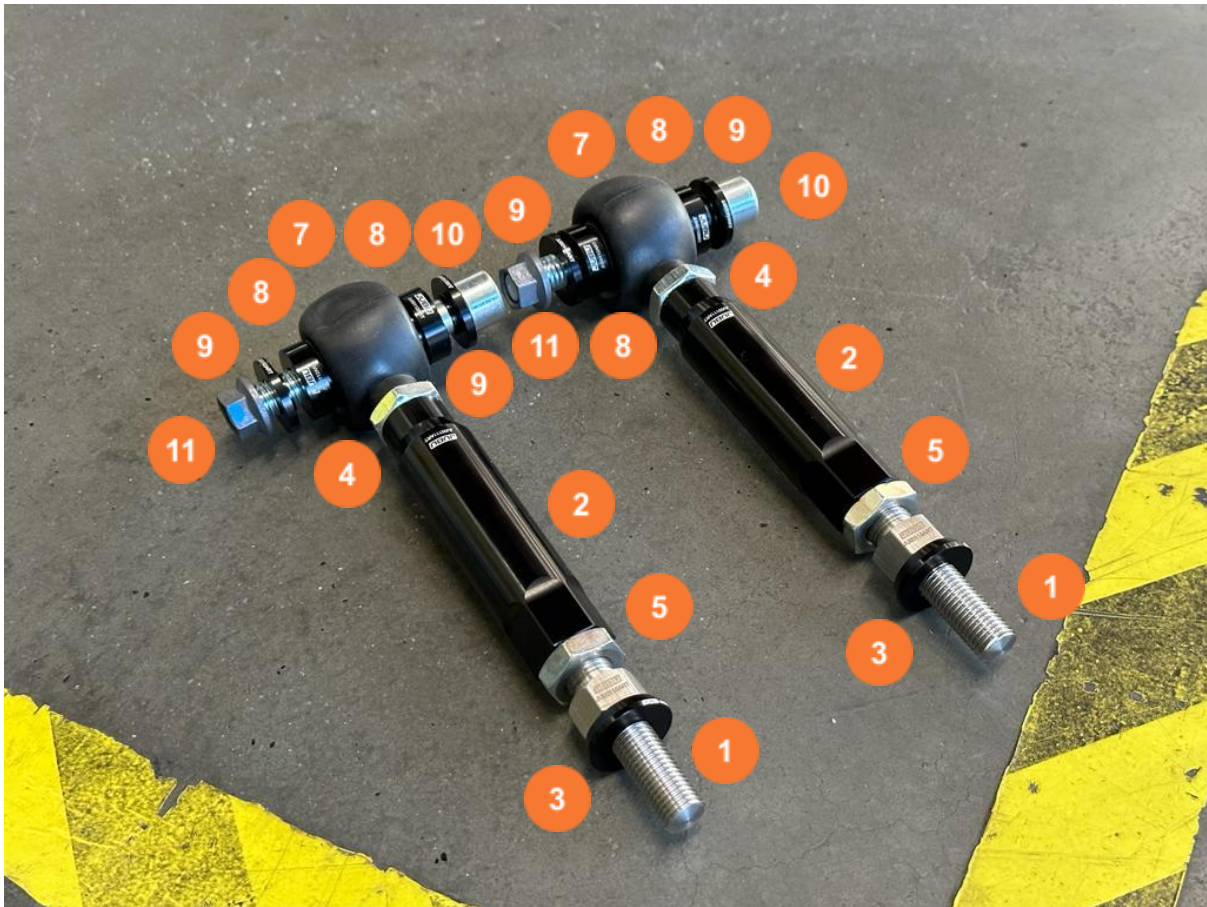


Fig1: Scope of delivery (I)

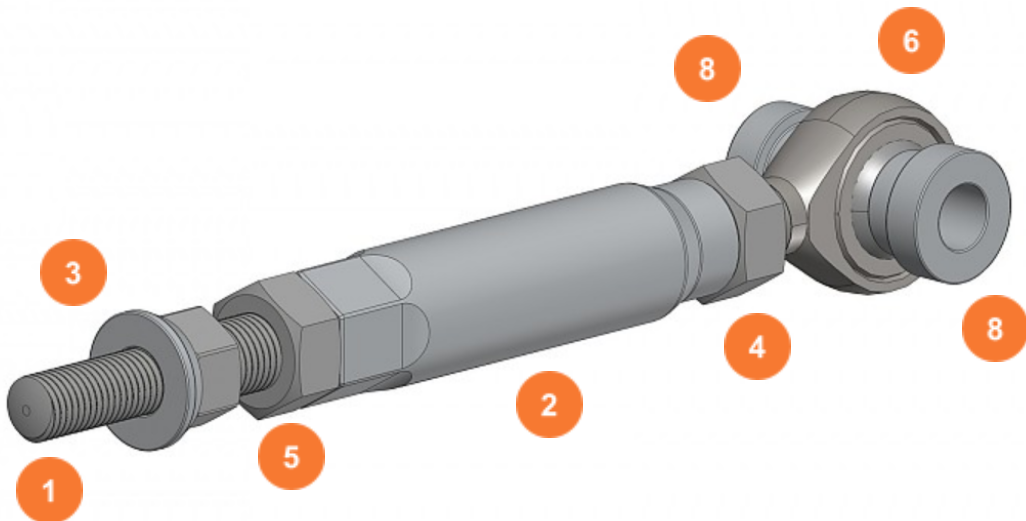


Fig 2: Scope of delivery (II)

2. ASSEMBLY & INSTALLATION NOTES

1. Uninstall the OEM toe link, except the OEM toe link pick-up fork.(stays on the upright)
2. The connecting pin (1) is screwed into the OEM toe link pick-up fork using the washer with counterbore (3), tightening it with approx. 100 Nm and fixing it with *LOCTITE 243* (blue) glue.
3. Double check the rough pre-adjustment as shown in *Fig. 3* (middle rod end (6) to end of Toe Link washer (3) = approx. 180mm)

! **NOTE:** The nuts (4 & 5) should be still loose

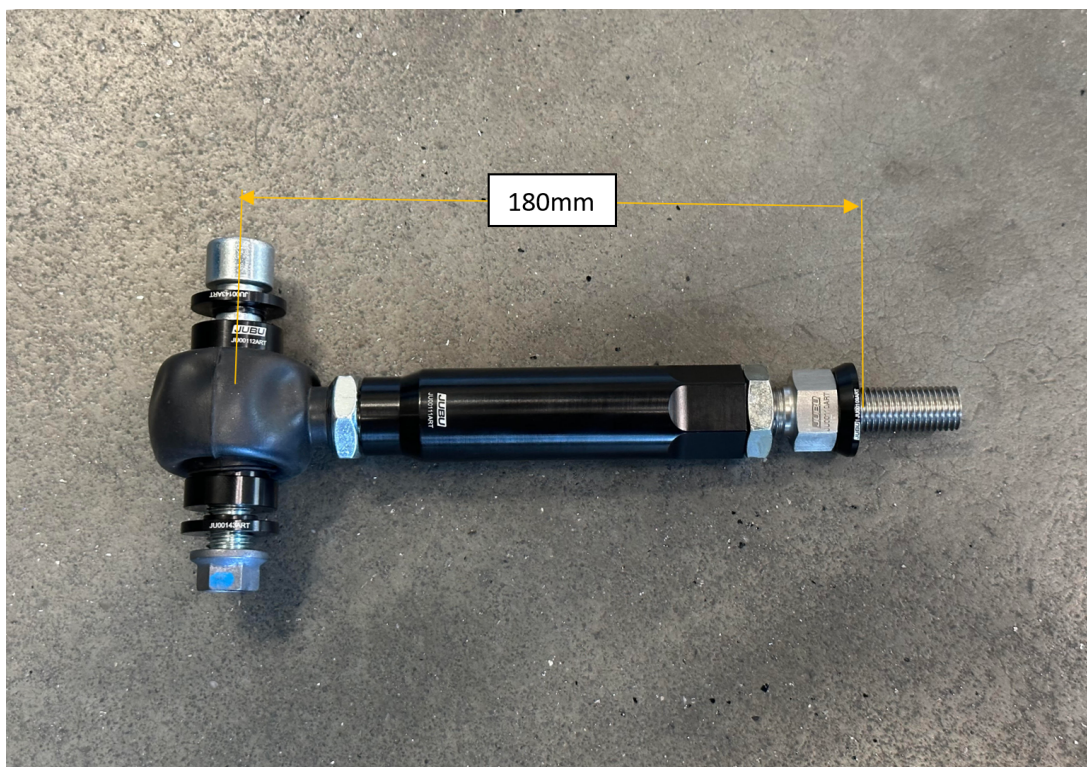


Fig 3: Pre-adjustment of the Toe-link

4. Fix the rod end into the subframe, by using 1x M12x80 head cap screw (10) with 2x subframe side washers (9) and 1x M12 K-Nut (11) and tighten them approx.120 Nm.

! **NOTE:** To reach the right torque the flange of the K-nut should be a little bit greased.

5. You can start with the toe adjustment procedure.

! **NOTE:** Don't forget after the toe adjustment procedure to lock the nuts M14x1.5 (4) and the M14x1.5 LH (5) with approx. 30 Nm each.

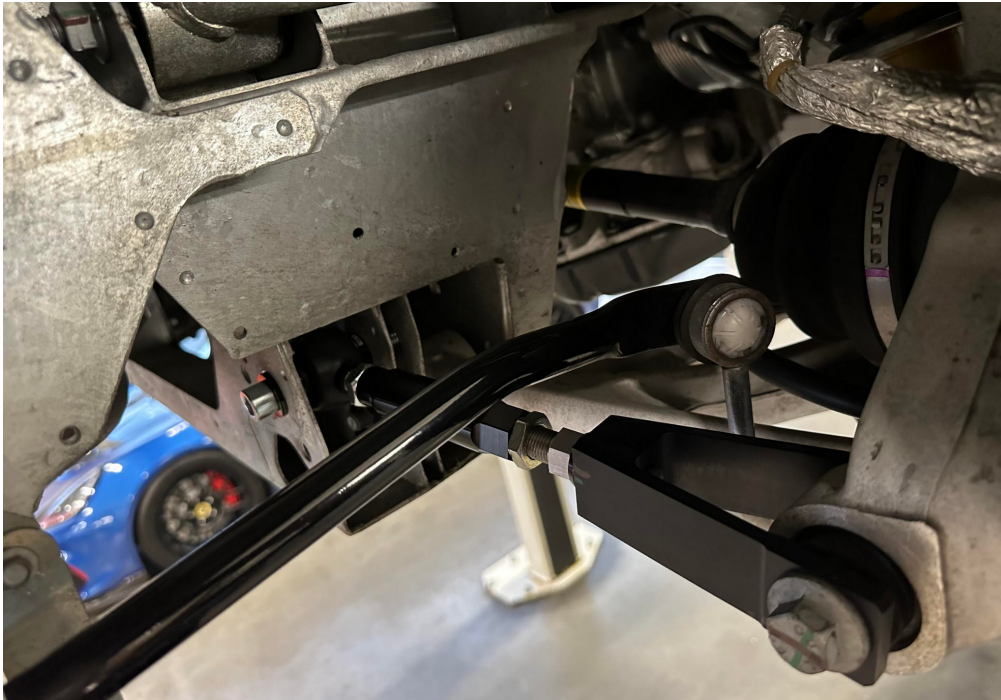


Fig 4: Correct assembly of the Exige/311 Upgrade Toe-link (I)

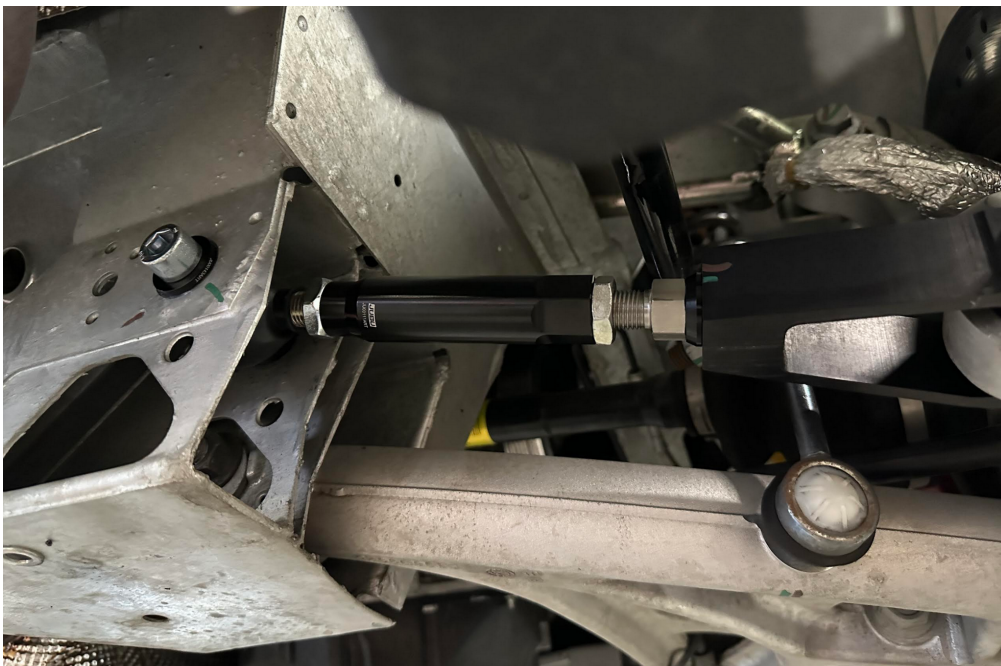


Fig 5: Correct assembly of the Exige/311 Upgrade Toe-link (II)

If you have any questions or need additional information, please contact us by email:

info@jubu-performance.com

JUBU Performance GmbH

Saxenegg 3a, 4323 Münzbach, AUSTRIA