

ASSEMBLY & INSTALLATION NOTES

JUBU Twin disc sports clutch (road, track, race) + steel flywheel + starter ring

for all V6 Lotus Models (Exige, 311, Evora, Emira)

Please follow the instructions in this manual for a proper assembly & installation of JUBU Twin disc sports clutch (road, track, race) + steel flywheel + starter ring.

Please find in this document:

1. PART LIST
2. ASSEMBLY & INSTALLATION NOTES

1. PART LIST for product JU00082PRD

#	ITEM	ART-NO.	UNITS
1	Flywheel 2 plate 200mm clutch all V6 2GR-FE and P62	JPP620031	1
2	2 plate sport clutch 200 mm organic	JU00285ART	1
3	ARP Flywheel bolts (JUBU custom)	JU00286ART	8
4	Clutch bearing all V6 models 2GR-FE	JU00335ART	1
5	Clutch bearing adapter 200mm 2 plate clutch	JPP620048	1
6	Head Cap Screw DIN912 M8x45 10.9 black	-	6
7	Spring washer DIN137 M8	-	6



Fig 1: Scope of delivery



Fig 2: Pre-assembled JUBU twin discs sport clutch

2. ASSEMBLY & INSTALLATION NOTES

1. Uninstall the OEM clutch.
2. Bolt the new flywheel (1) with 8x ARP flywheel bolts (3) to the crankshaft. Tightened the flywheel bolts with 95 Nm and fixed with screw lock *LOCTITE 243 (blue) glue*.
3. Degrease the friction flange before installing the 2 plate clutch.
4. Mount the clutch to the flywheel with 6x M8x45 head cap screws (6) and 6x M8 spring lock washers (7). Tightened with a torque of 35Nm and fixed with screws with *LOCTITE 243 (blue) glue*. **NOTE: Doublecheck the correct alignment of the 2 organic friction plates!**
5. Replace the old clutch bearing by the new JUBU clutch bearing including adapter (4) & (5).

If you have any questions or need additional information, please contact us by email:

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