

**PREVIEW ASSEMBLY & INSTALLATION NOTES**

**JUBU Swan Neck Carbon rear wing (JU00104PRD & JU00249PRD)**  
*for Emira*

This document describes the required tools and the necessary permanent cuts for the products “JUBU Swan Neck Carbon sport rear wing” and “JUBU Carbon swan neck rear wing (Cup EVO)” for Lotus Emira. It should make the customer's decision easier and show which, how many and where to cut holes in the vehicle.

*Please find in this document:*

- 1. REQUIRED SKILLS & TOOLS**
- 2. NECESSARY CUTS**



*Fig 1: Installed JUBU Swan-Neck Carbon sport rear wing*



Fig 2: Installed JUBU Carbon swan neck rear wing (Cup EVO)

## 1. REQUIRED SKILLS & TOOLS

Level of difficulty: **MEDIUM - COMPLEX**

Required time: **3h - 6h** (depends on experience, available tools & skills -

**Note: If you have no car building experience or mechanical skills a professional should do the installation!**

### Required tools:

- Pneumatic saw, Dremel with cutting blade or comparable
- Pneumatic belt grinder, Dremel with milling bit or comparable
- Drilling machine with Ø8mm and Ø12mm drill bits
- Caulking gun
- Sanding paper



## 2. NECESSARY CUTS

### 2.1 Engine lid top cover

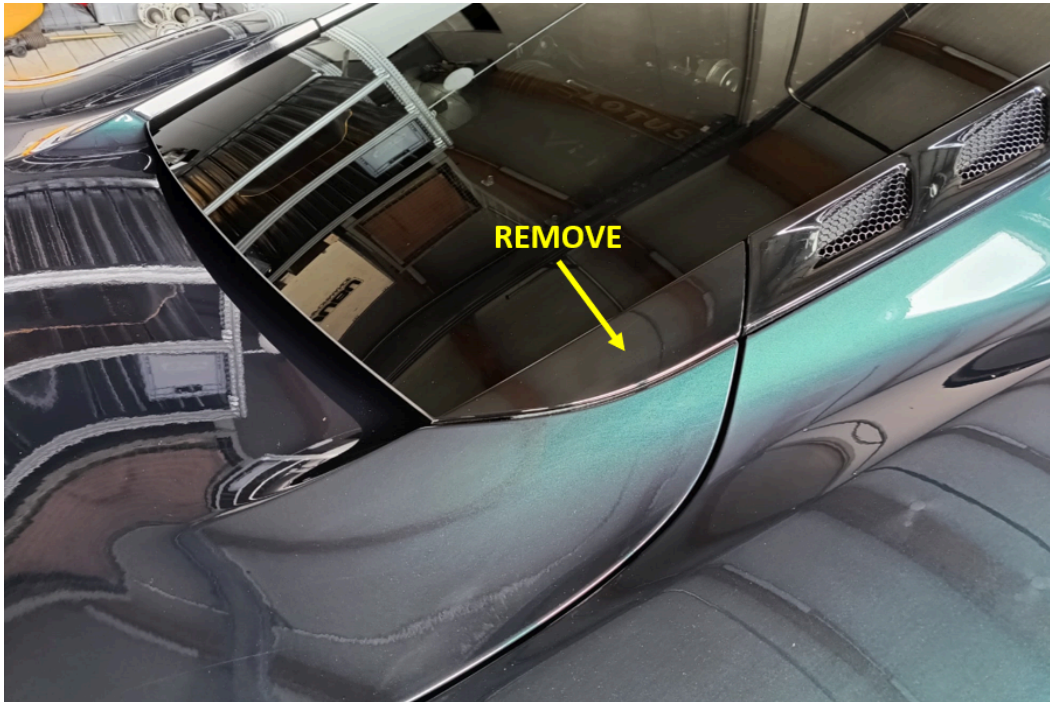


Fig 3: Remove the cover next to the rear window

- 2x Ø8mm holes are drilled and one cut is made on either side



Fig 4: Required cuts on the top of the engine lid



Fig 5: Finished cuts on the top of the engine lid

## 2.2 Engine lid bottom holes

- 2x Ø12mm holes are drilled on either side (drilling templet is included in the scope of delivery)
- 2x Ø8mm holes are visible from the cuts on the top



Fig 6: Required holes on the bottom of the engine lid



### 2.3 Engine lid covers next to the rear window

- The covers next to the rear window need a trim.



Fig 7: Required trim of the covers next to the rear window

**NOTE:** When you remove the wing permanently the previous installation is only visible from the inner side of the tail gate. The outer side can be covered with a new Lotus OEM cover. If this is desired, we offer a blanking kit to close the cut and drilled holes.

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*The full version of the installation manual will be provided with the product.*