

ASSEMBLY & INSTALLATION NOTES

JUBU Unibal kit rear upright

for Exige V6 / 311

Please follow the instructions in this manual for a proper assembly & installation of the JUBU rear upright unibal kit for Exige V6 and 311.

Please find in this document:

1. PART LIST
2. ASSEMBLY & INSTALLATION NOTES

1. PART LIST for product JU00221PRD

#	ITEM	ART-NO.	UNITS
1	JUBU unibal bushing set (2pcs.)	JU00221PRD	1
7	Tool 1A (option)	JU00853ART	1
8	Tool 1B (option)	JU00854ART	1



Fig 1: Scope of delivery

Available as an option: Tool set



Fig 2: Scope of delivery tool set (optional item)

2. ASSEMBLY & INSTALLATION NOTES

1. Disassemble the rear uprights (left and right) out from the car.
2. Press out the OEM bearings. The Tools 1A (2) and 1B (3) can be used.

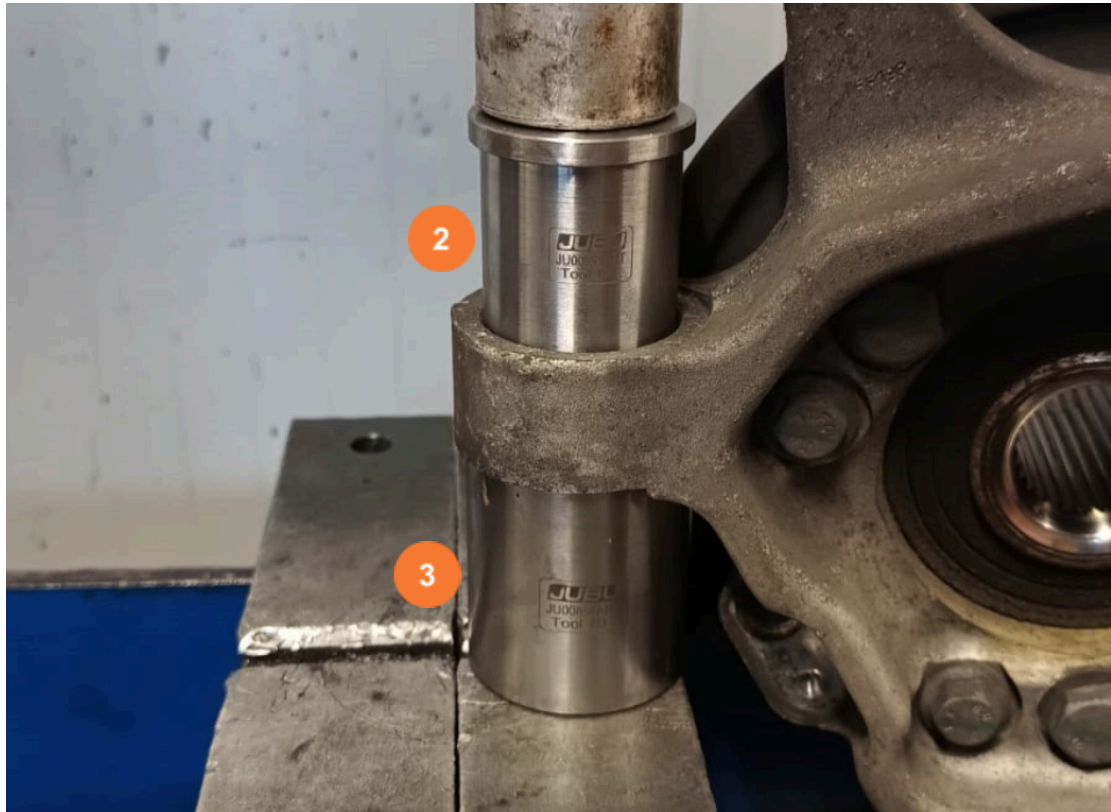


Fig 3: Press out the OEM bearings

3. Remove the outer circlip from the JUBU unibal bushing (JU00836ART (1)) and apply *LOCTITE 620 retaining compound* on the outer surface of the unibal bushing (1).
4. Press the unibal bushing (1) into the rear uprights as shown in Fig 4 and Fig 5. The tool set will help.



NOTE: Pay attention to the correct directions as shown in Fig 4.

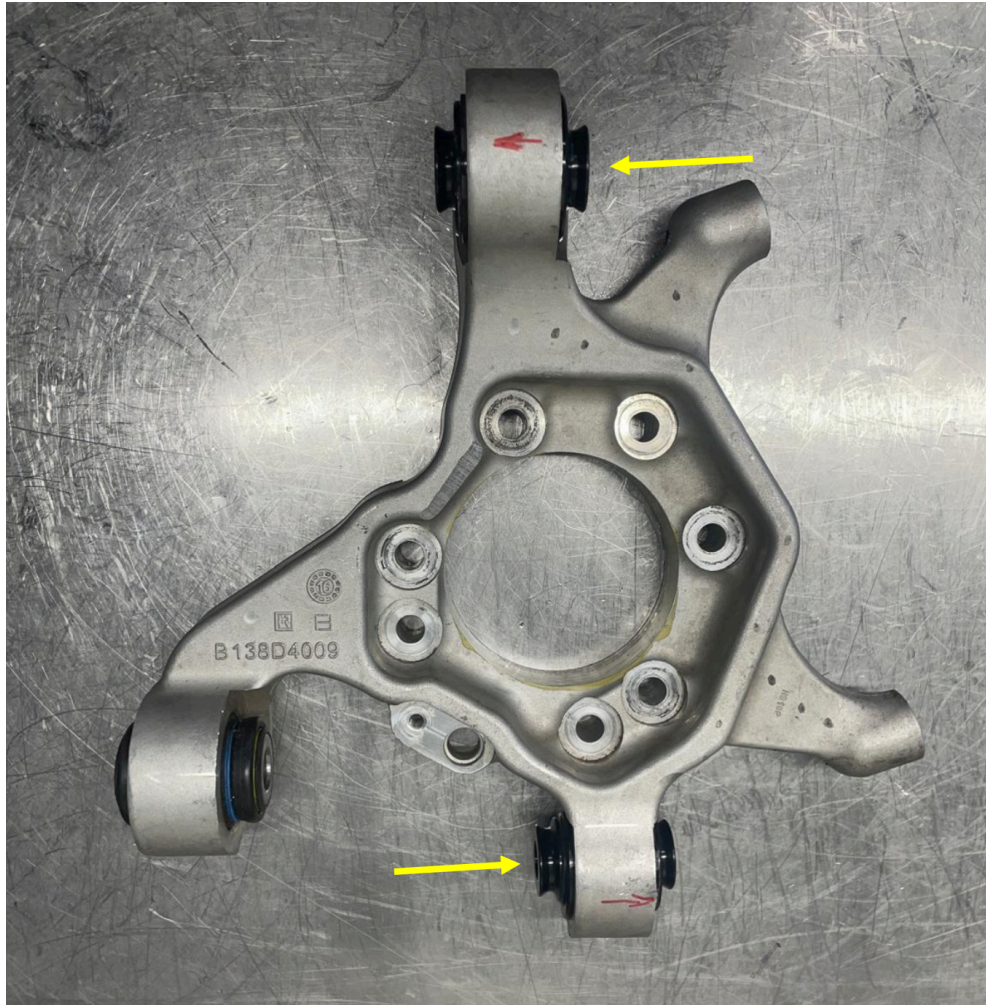


Fig 4: Use the direction as shown in pictures for the rear upright bushings (1).

⚠ NOTE: The upright in *Fig 4* is the rear left one. For the rear right one the picture must be mirrored.



Fig 5: Press in the unibal bushings (1)

5. Fit the outer circlip and secure to the unibal bushings (1).
6. Reassemble the uprights into the car. All M14 10.9 screws are tightened with 120 NM and are fixed with screw lock *LOCTITE 243 screw locking lacquer*.
7. Double check all the loosen screws during the install after a short test drive!

If you have any questions or need additional information, please contact us by email:

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