



Part Number: JU00001PRD
Application: TOYOTA 3.5 V6 (2GR-FE) all Exige V6,
Evora, 311 and Emira V6

ARP head stud kit 2GR-FE

1. Please clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages, plus proper fit, length and dimension.
2. Please clean threads in block and re-tap if necessary.
3. Please lubricate threads, nuts, and washers with ARP Moly Assembly Lubricant.
4. Screw studs into the engine block (tighten with 5 Lb-ft or 6,8 Nm)
5. Now ready to install the two cylinder heads.
6. Using install washers and nuts, and torque nuts as follow.
 - **First step: 30 lb-ft or 41 Nm**
 - **Second step: 80 lb-ft or 109 Nm** by using only ARP Moly-Assembly Lubricant

Scope of delivery:

- 16 pcs bolts
- 16 pcs nuts
- 16 pcs washers
- 1 pcs ARP Moly Lube
- Install Instruction

If you have any questions or need additional information
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