

ASSEMBLY & INSTALLATION NOTES

JUBU single disc sports clutch (road & track) + steel flywheel + starter ring

for all V6 Lotus Models (Exige, 311, Evora, Emira)

Please follow the instructions in this manual for a proper assembly & installation of JUBU single disc sports clutch (road & track) + steel flywheel + starter ring.

Please find in this document:

- 1. PART LIST**
- 2. ASSEMBLY & INSTALLATION NOTES**

1. PART LIST for product JU00083PRD

#	ITEM	ART-NO.	UNITS
1	Flywheel 240mm AP clutch all V6 2GR-FE and P62	JPP620031	1
2	Clutch set high load all V6 models 2GR-FE single plate	JU00285ART	1
3	ARP flywheel bolts	JU00286ART	8
4	Clutch bearing all V6 models 2GR-FE	JU00335ART	1
5	Clutch bearing adapter 2GR-FE single plate	JU00336ART	1
6	Head cap screw DIN912 M8x45 10.9 black	-	6
7	Spring washer DIN137 M8	-	6



Fig 1: Scope of delivery



Fig 2: JUBU single disc sports clutch on the scale

2. ASSEMBLY & INSTALLATION NOTES

1. Deinstall the OEM clutch and flywheel.
2. Degrease the friction surface on the new steel flywheel. (1)
3. The new steel flywheel (1) is bolted direct (no shims or adapter plates are needed) to the crankshaft with 8x ARP flywheel bolts (3) which are tightened with 95 Nm and fixed with screw lock *LOCTITE 243 screw locking lacquer*.
4. The new AP clutch set (2) is bolted to the flywheel (1) with 6x M8x45 head cap screws (6) with 6x M8 spring lock washers (7), tightened with a torque of 35Nm and fixed with screw lock *LOCTITE 243 screw locking lacquer*. Take care that the input shaft splines are aligned correctly!
5. Replace the OEM clutch bearing with the new clutch bearing (4) (include the adapter for the clutch bearing). (5)

If you have any questions or need additional information, please contact us by email:

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